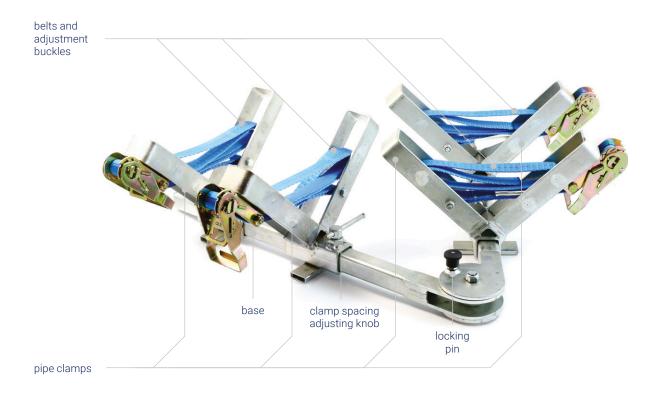


INSTRUCTION FOR USE

PIPE CLAMP 63 - 225 mm





The pipe clamp is a device used to centre polyethylene pipes in relation to each other in order to carry out the correct electrofusion welding process.

- 1. The device clamps are designed to mount polyethylene pipes with diameters from 63mm to 225mm.
- 2. By using the locking pin the tool allows you to align the pipes straight or at an angle. Select the correct setting before mounting the pipes in the clamps In order to obtain angular positioning of the pipes, pull out the pin and set the tool at a required angle.
- 3. Polyethylene pipes with a connecting fitting designed for welding in accordance with the manufacturer's instructions should be placed in the clamps. Then pull the belts through the buckles. Use the buckles to tighten the belts and to hold the pipes in place.
- **4.** When the pipes are held in place, you can proceed with welding in accordance with the manufacturer's instructions.
- 5. When the pipes are welded and have cooled, you can remove the pipes from the tool.
- 6. When using the tool, follow the health and safety rules.